

Safety Data Sheet  
According to Regulation (EC) No 1907/2006 (REACH)

## RAMCLEAN 500

Version: 1

### SECTION 1: IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

<b>1.1 Trade name</b>	RAMCLEAN 500 This SDS applies to all RAMCLEAN 500 grades which differ in reinforcing content ,stabilization package and color.
<b>1.2 Use of the Substance/Preparation</b>	Chemical Purging Agent, PVC, ABS Purpose, Medium Temperatures May be used to produce molded or extruded articles or as a component of other industrial products.
<b>1.3 Details of supplier of the safety data sheet</b>	
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Prepared by	Research and Development Department <a href="mailto:REACH@POLYRAM-GROUP.COM">http://REACH@POLYRAM-GROUP.COM</a>
<b>1.4 Emergency number</b>	++ (972) 4 6599999 8:00 A.M- 16:00 P.M

### SECTION 2: HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture:

##### 2.1.1

This substance is not classified according to US-GHS.

##### **Classification (REGULATION 29 CFR 1910.1200)**

This product is not considered to be a hazardous substance or mixture when classified in accordance with Regulation 29 CFR 1910.1200 (US GHS).

##### 2.1.2 Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

**2.1.3 Classification (67/548/EEC, 1999/45/EC)**

Not a hazardous substance or mixture according to EC-directives 67/548/EEC or 1999/45/EC.

**2.2 Label elements**

**Labelling according to Regulation 29 CFR 1910.1200 (US GHS):**

This substance is not classified according to US-GHS

**Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]:**

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

**2.3 Other hazards**

May form combustible dust concentrations in air (during processing/handling). Spilled pellets present a slipping hazard on hard surfaces. Material can accumulate static charges which may cause an ignition. At elevated temperature, vapor may cause allergic respiratory reaction, irritation of eyes, skin and respiratory tract. Contact with molten material may cause thermal burns

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

**3.1 Product definition (REACH)**

Preparation

**3.1.2 Substances**

Chemical Purging Agent, PVC, ABS Purpose, Medium Temperatures

**3.2 Mixture**

Chemical Name	CAS No.	Concentration	OSHA PEL
Trade Secrete Minerals	Proprietary	30 - 50% wt	No PEL established

**3.3 Additional information**

The product may contain varying levels of additives such as slip and anti-blocking agents, carbon black, antioxidants and stabilizers. Within the present knowledge of the supplier this does not contain product no dangerous ingredients in quantities requiring reporting according to Regulation (EC) No. 1907/2006 or national regulations

**SECTION 4: FIRST AID MEASURES**

**4.1 Description of first aid measures**

General advice

Remove from exposure, lie down. Never give anything by mouth to an unconscious person. No hazards which require special first aid measures. If a person vomits when lying on his back, place him in the recovery

Skin contact

Cool skin rapidly with cold water after contact with molten material. Do not peel polymer from the skin. Obtain medical attention.

Eye Contact

Flush eyes with plenty of water. Get medical attention if irritation develops

Inhalation

Move to fresh air. Get medical attention irritation develops or persists

**4.2 Most important symptoms and effects, both acute and delayed**

Symptoms

No information available

Risks

No information available

**4.3 Indication of any immediate medical attention and special treatment needed**

Treatment

No information available

**SECTION 5: FIRE FIGHTING MEASURES**

**5.1 Extinguishing media**

Suitable extinguishing media

Carbon dioxide (CO<sub>2</sub>), dry powder, foam, water mist and water spray

Unsuitable extinguishing media

Do not use straight streams of water

**5.2 Specific hazards arising from the substance or mixture**

Specific hazards during fire fighting

Fire may cause evolution of hazardous gases produced may consist of:

**5.3 Advice for fire-fighters**

Wear self-contained breathing apparatus (SCBA) and protective

**5.4 Further information**

Assure an extended cooling down period to prevent re-ignition. Evacuate area. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. water must be disposed of in accordance local regulations Do not allow run-off from firefighting to enter drains or water courses.

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Assure an extended cooling down period to prevent re-ignition. Evacuate area. Fire residues and contaminated fire

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**6.1 Personal precautions, protective equipment and emergency procedures**

Personal precautions

Wear suitable protective equipment, ventilate the area. Refer to protective measures listed in sections 7 and 8

**6.2 Environmental precautions**

Try to prevent the material from entering drains or water courses. Do not contaminate surface water or sanitary sewer system

### 6.3 Methods for and materials for containment and cleaning up

Methods for cleaning up

Clean up promptly by sweeping or vacuum.

Water Spill

Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Skim from

### 6.4 Reference to other sections

Refer to protective measures listed in sections 7 and 8.

## SECTION 7: HANDLING AND STORAGE

### 7.1 Precaution for safe handling

Advice on safe handling

Provide appropriate exhaust ventilation at dryers, machinery and at places where dust or volatiles can be generated. In case of insufficient ventilation, wear suitable respiratory equipment. When opening containers, avoid breathing vapors that may be emanating. Protect from contamination. For personal protection see section 8.

Advice on protection against fire and explosion

Take necessary action to avoid static electricity discharge Minimize dust generation and accumulation, Keep from contact with oxidizing materials

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated place. Protect from contamination. Avoid excessive heat.

### 7.3 Specific end uses

Section 1 informs about identified end-uses. No industrial or sector specific guidance available.

## SECTION 8: EXPOSURE CONTROL/PERSONAL PROTECTION

### 8.1 Control parameters

#### Occupational exposure limits:

acrylonitrile	: OSHA PEL 2ppm
butadiene	: OSHA PEL 1ppm
styrene	: OSHA PEL 100ppm ACGIH TWA value 20ppm

### 8.2 Exposure control

### Appropriate Engineering Control

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Use adequate ventilation during heating processes, or if dusty conditions prevail when handling powdered materials. For storage and ordinary handling, general ventilation is adequate.

### Personal protective equipment

Respiratory protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Consult respirator manufacturer to determine appropriate type equipment for a given application.

Hand protection

Protective heat resistant gloves

Eye protection

Safety glasses with side-shields

Skin and body protection

Minimize skin contamination by following good industrial hygiene practice. If there is potential contact with hot/molten material, wear heat resistant clothing and footwear. Regular cleaning of equipment, work area and clothing.

Hygiene measures

Do not eat or drink while processing the product; wash hands before breaks. Keep away from food and drink  
General precaution for all plastics and elastomers: Do not breathe fumes evolved from hot polymer.

### Environmental Control

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Important health, safety and environmental information

#### Appearance

Physical State

Solid

Color

Color depend on specific grade

MSDS Odor

Odorless

### 9.2 Other Safety Information

PH

NA

Melting point/range

100-130°C

Softening point/range

NA

Initial Boiling point/range

NA

Thermal decomposition

>250°C

Flash Point	NA
Ignition Temperature	NA
Vapour pressure (hPa)	NA
Vapour density (air=1)	NA
Specific Gravity/Density (20 °C)	1.05-1.35(g/cm <sup>3</sup> )
Bulk Density	NA
Solubility in Water (20 °C)	Negligible
Partition coefficient: noctanol/water	NA
Solubility in other solvents	NA
Relative vapour density	NA
Evaporation rate	NA

## SECTION 10: STABILITY AND REACTIVITY

<b>10.1 Reactivity</b>	No dangerous reaction known under conditions of normal use.
<b>10.2 Chemical Stability</b>	Stable under normal conditions.
<b>10.3 Possibility of hazardous reaction</b>	Hazardous polymerization does not occur
<b>10.4 Conditions to avoid</b>	Avoid heating for prolonged periods above the recommended upper processing limit. Heat, flames and sparks. Avoid dust formation and electrical charging
<b>10.5 Incompatible materials</b>	Strong acids and oxidizing agents.
<b>10.6 Hazardous decomposition products</b>	Carbon monoxide, Carbon dioxide other organic acids, Degradation products of the polymers and their additives may also be formed

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

Acute toxicity (Component)

Acute toxicity (Material)	Not classified due to lack of data
Carcinogenicity Assessment	Not classified due to lack of data
Mutagenicity Assessment	Not classified due to lack of data
Sensitization	Contact with the skin may result in mechanical irritation
Chronic effects for the product	Dust may be irritating to the eyes and respiratory tract. Generation of vapours at during

processing or elevated temperatures might be irritating to the eyes and respiratory tract.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1 Toxicity

Ecotoxicological effects

### 12.2 Persistence and degradability

Not considered biodegradable

### 12.3 Bioaccumulative potential

Potential to bioaccumulate is low

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvP assessment

This mixture contains no substance considered to be persistent, bioaccumulation nor toxic (PBT)

### 12.6 Others adverse effect

No data available

### 12.7 Additional information

This product does not contain heavy metals

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

Product

In accordance with local and national regulations

Packaging

Empty containers should be taken for local recycling or waste disposal.

Waste disposal consideration

Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. Do not contaminate ponds, waterways or ditches with chemical or used container. If recycling is not practicable, dispose of in compliance with local regulations.

Other Disposal considerations

The information offered here is for the product as shipped. Use and/or alteration to the product such as mixing with other materials may significantly change the characteristics of the material and alter the RCRA

## SECTION 14: DISPOSAL CONSIDERATIONS

### 14.1 Land transport ADR/ RID

Not dangerous goods

### 14.2 Air transport IATA

Not dangerous goods

### 14.3 Sea transport IMDG

Not dangerous goods

## SECTION 15: REGULATORY INFORMATION

### 15.1 Safety, health, and environmental regulations/legislation specific for the substance or mixture

### 15.1.1 EU regulation

Not a hazardous substance or preparation according to EC-directives 67/548/EEC or 1999/45/EC.

Regulation (EC) No. 1907/2006 -Not applicable.

Labeling according to EC regulations:

The product does not require a hazard warning label in accordance with Regulation (EC) No. 1272/2008

### 15.1.2 U.S regulation

TSCA SCA (Toxic Substance Control Act)

The components of this product are either on the TSCA Inventory or exempt.

SARA Hazard Notification:

Section 302 Extremely Hazardous Substances

None

Section 313 Toxic Chemical(s)

This Material is not subject to SARA 313 reporting requirements

### 15.2 Chemical safety assessment

No data is available

## SECTION 16: OTHER INFORMATION

#### Abbreviations

NA = not applicable, ND = not determined, NE = not established.

Caution do not use Polyram materials in applications involving implantation within the body; direct or indirect contact with the blood pathway; contact with bone, tissue, tissue fluid or blood; or prolonged contact with mucous membranes. Polyram materials are not designed or manufactured for use in implantation in the human body or in contact with internal body fluids or tissues. Polyram will not provide to customers making devices for such applications any notice, certification or information necessary for such medical device use required by FDA regulation or any other statute. Polyram makes no representation, promise, express warranty or implied warranty concerning the suitability of these materials for use in implantation in the human body or in contact with internal body tissues or fluids.

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Preparation date of SDS

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